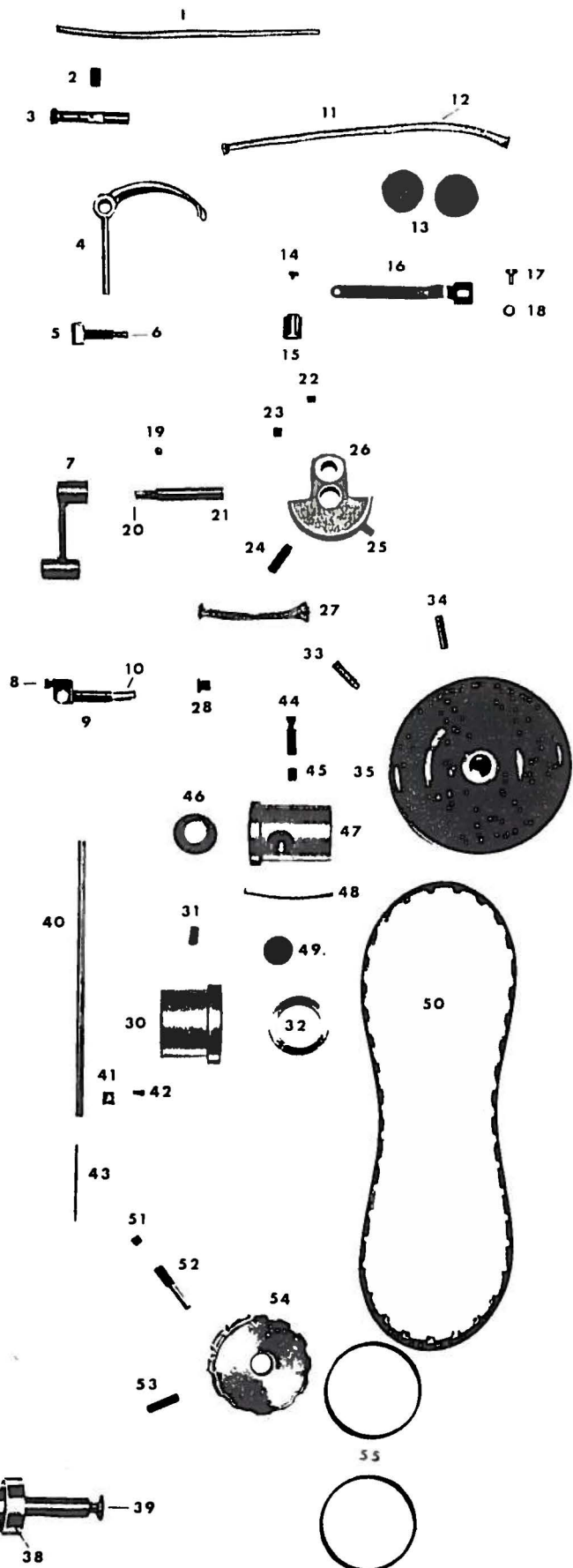


Arm shaft, thread take up lever, needle bar, arm shaft connecting belt

Fig. No. Parts No. Quantity Name

1	11042	1	Oil wick for 15013
2	10524	1	Screw for 15013
3	15013	1	Thread take up lever hinged stud
4	+ 15024	1	Thread take up lever
5	15026	1	Take up lever driving stud
6	10728	1	Oil wick for 15026
7	10528	1	Needle bar connecting link
8	10532	1	Screw for 10531
9	10531	1	Needle bar connecting stud
10	10726	1	Oil wick for 10531
11	11012	1	Oil reservoir oil wick
12	15034	1	Oil regulator vinyl pipe
13	11024	2	Oil wick for 10562
14	10597	1	Screw for 11004
15	11004	1	Oil regulator
16	15086	1	Oil regulator spring
17	8040	1	Screw for 15086
18	11142	1	Washer for 8040
19	15038	1	Oil stop screw 10523
20	10726	1	Oil wick for 10523
21	10523	1	Needle bar connecting link stud
22	10764	1	Screw for 10523 (B)
23	10524	1	Screw for 10523 (A)
24	10521	1	Needle bar crank position screw (A)
25	10522	1	Needle bar crank set screw (B)
26	10520	1	Needle bar crank
27	15033	1	Oil wick for arm shaft
28	10506	1	Arm shaft oil packing stop screw
29	15011	1	Arm shaft
30	13074	1	Arm shaft ball bearing adapter
31	10571	1	Screw for 13074
32	10568	1	Ball bearing retaining washer
33	10576	1	Balance wheel set screw (A)
34	10579	1	Balance wheel set screw (B)
35	+ 15010	1	Balance wheel
36	10566	2	Screw for 13075
37	13075	1	Arm shaft ball bearing adaptor sleeve
38	10567	1	Arm shaft ball bearing
39	10577	1	Balance wheel adjusting screw
40	15032	1	Needle bar
41	15089	1	Needle bar thread guide
42	10535	1	Needle set screw
43	+ 6332	1	Needle
44	11154	1	Lifting lever spring set screw
45	10524	1	Screw for 10562
46	10563	1	Washer for 10562
47	10562	1	Arm shaft bushing (front)
48	10729	1	Oil wick for 10562
49	10725	2	Oil wick for 10562 (small)
50	10621	1	Arm shaft connecting belt
51	10524	1	Screw for 10570
52	10570	1	Connecting belt pulley position screw
53	10571	1	Set screw for 10569
54	10569	1	Arm shaft connecting belt pulley
55	10574	2	Connecting belt pulley spring flange

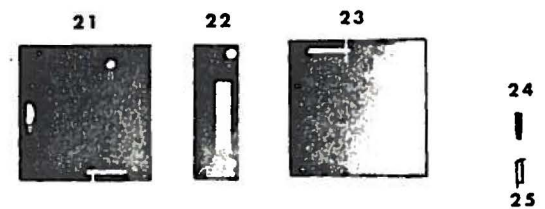
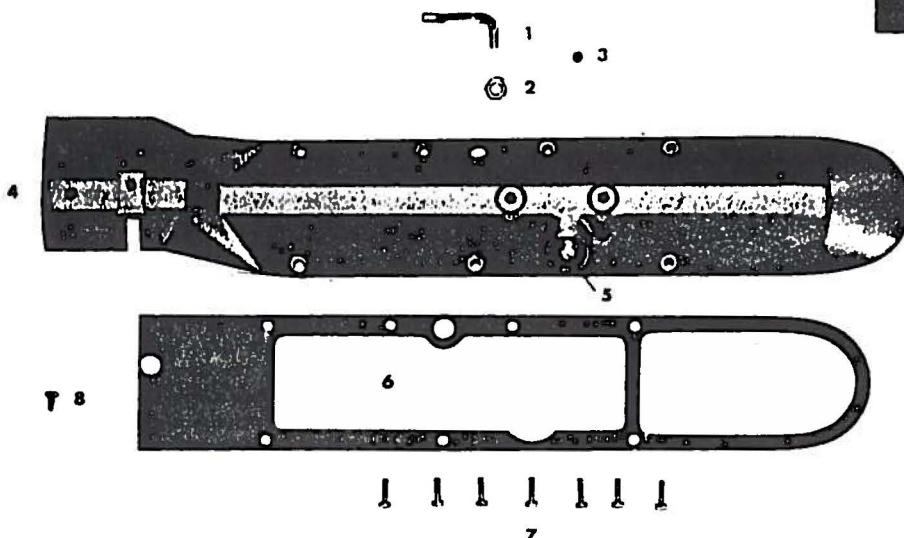
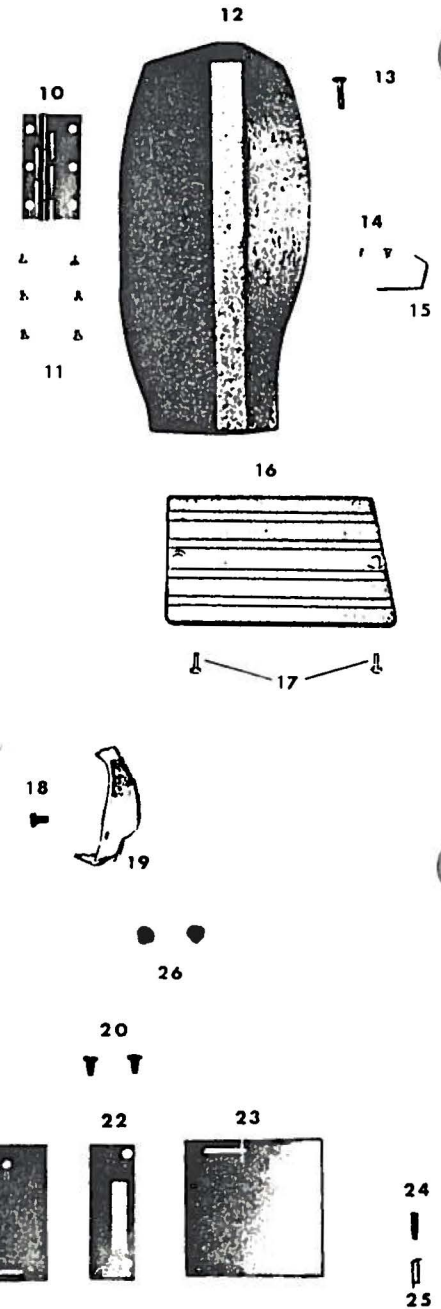
Remarks: Parts marked + are not used for 244 and 244R



Arm top cover, face plate, needle plate

Fig. No.	Parts No.	Quantity	Name
1	11006	1	Top arm thread guide
2	13076	1	Nut for 11006
3	15038	1	Top arm thread guide oil stop
4	15003	1	Arm top cover
5	11007	1	Oil level indicator
6	15004	1	Gasket for arm top cover
7	6604	7	Screw for 15003
8	6031	1	Screw for 15025
9	15025	1	Thread take up lever cover
10	15036	1	Face plate hinge connection
11	15039	3	Face plate hinge connection screw
12	15035	1	Face plate
13	6604	1	Face plate set screw
14	15039	2	Screw for 15037
15	15037	1	Face plate spring
16	15006	1	Arm side cover
17	8040	2	Screw for 15006
18	10650	1	Screw for 10551
19	10551	1	Needle bar connecting link oil guard
20	6031	2	Needle plate screw
21	* 10669	1	Bed slide (left)
22	* 10665	1	Needle plate
23	* 15056	1	Bed slide (right)
24	10667	1	Bed slide stop
25	10668	1	Bed slide stop spring
26	* 10952	2	Arm rubber packing

Remarks: Part marked * is for only 255 & 244
Parts marked + are not used for 244 & 244R



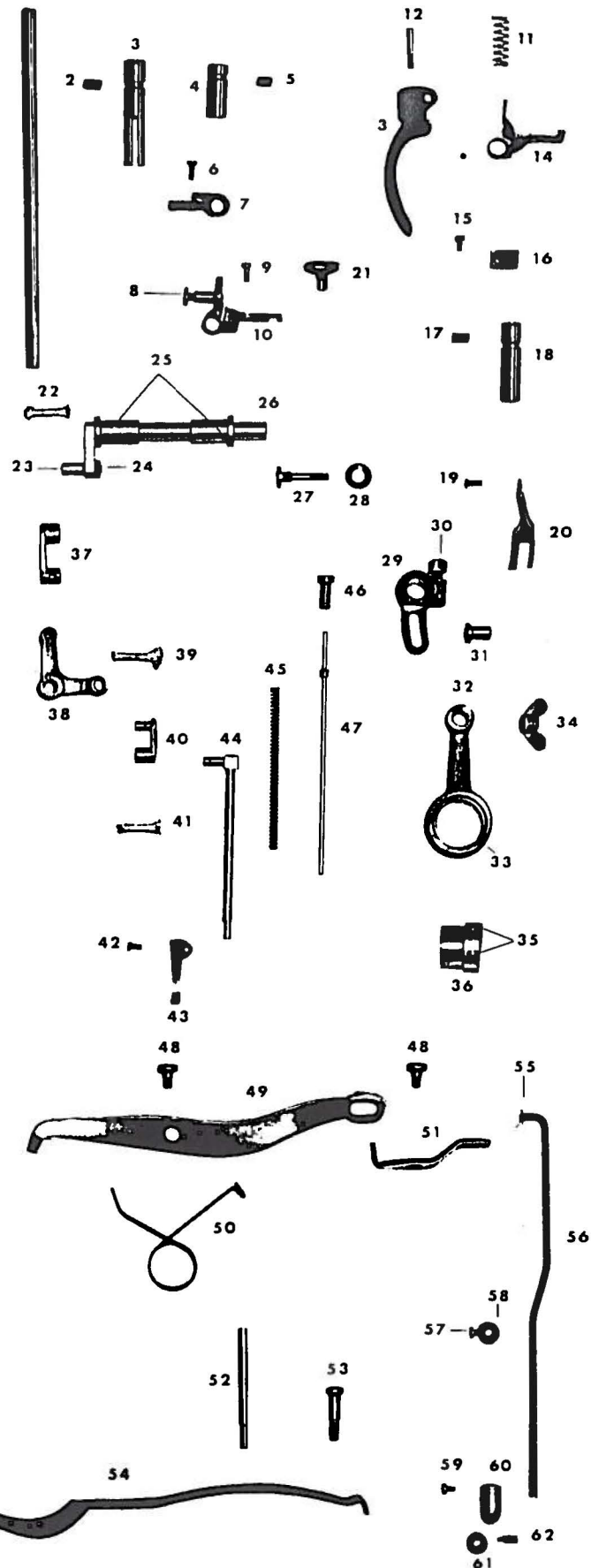
Vibrating presser foot, knee lifter lifting lever

Fig. No. Parts No. Quantity

Name

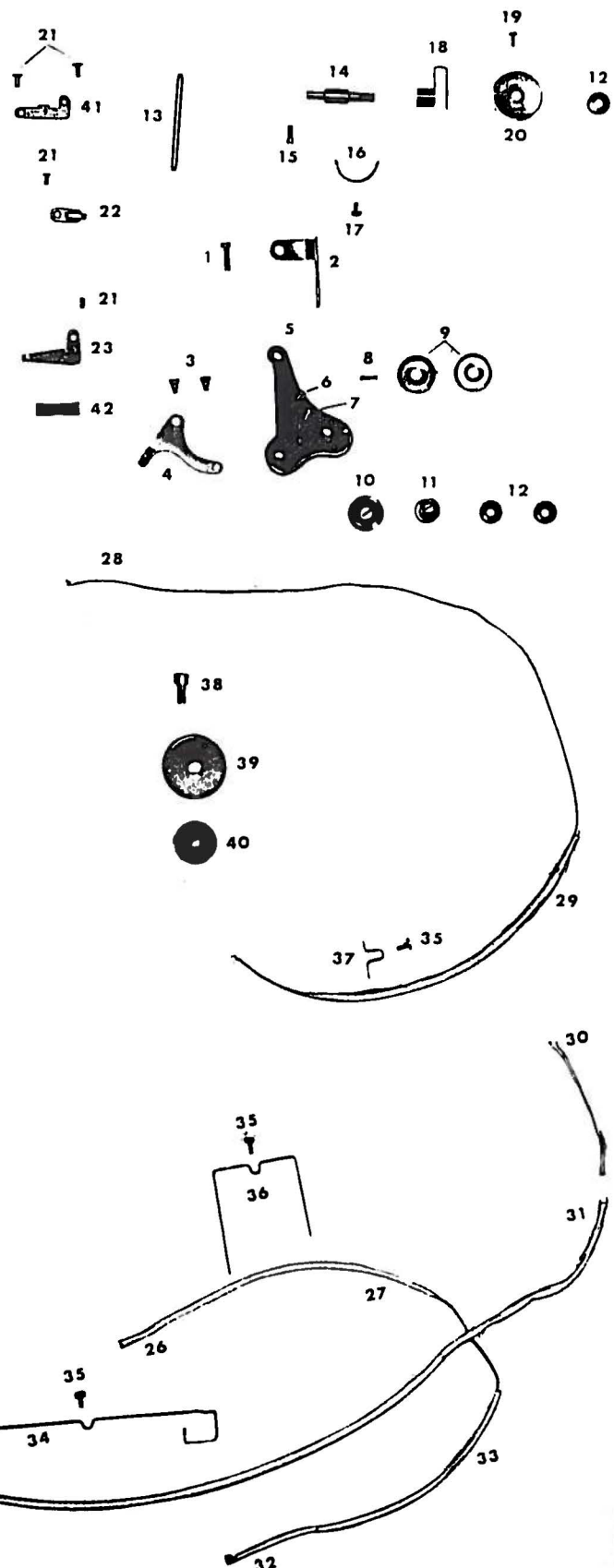
1	10540	1	Presser bar
2	10761	1	Screw for 10543
3	10543	1	Presser bar position guide
4	10538	1	Presser bar bushing (upper)
5	10761	1	Screw for 10538 & 10539
6	10532	1	Screw for 10541
7	10541	1	Presser bar position guide bracket
8	10559	1	Lifting bell crank set screw
9	10545	1	Presser bar lifting bracket screw
10	10544	1	Presser bar lifting bracket
11	10547	1	Tension release spring
12	10660	1	Presser bar lifter hinge screw
13	13055	1	Presser bar lifter
14	10546	1	Tension release slide
15	10532	1	Screw for 10549
16	10549	1	Presser bar spring bracket
17	10761	1	Screw for 10539
18	10539	1	Presser bar bushing (lower)
19	10664	1	Lifting presser foot screw
20	+ 10796	1	Lifting presser foot
21	10548	1	Presser bar lifting bracket guide screw
22		1	Oil wick for 10516
23	15053	1	Lifting bell crank link screw stud
24	10517	1	Nut for 10516
25	10514	2	Lifting rock shaft bushing
26	10515	1	Lifting rock shaft
27	10775	1	Lifting eccentric connection hinge screw
28	10703	1	Washer for 10775
29	10751	1	Lifting eccentric connecting crank
30	10754	1	Clamp screw for 10751
31	10774	1	Lifting eccentric connection collar
32	10772	1	Lifting eccentric connection
33	10773	1	Needle bearing for 10772
34	10776	1	Wing nut for 10772
35	10566	2	Screw for 10771
36	10771	1	Lifting eccentric
37	10557	1	Lifting bell crank link
38	10558	1	Lifting bell crank
39	10728	1	Oil wick for 10756
40	10556	1	Vibrating presser bar connecting link
41	10728	1	Oil wick 10555
42	10662	1	Vibrating presser foot pinch screw
43	+ 10795	1	Vibrating presser foot
44	10555	1	Vibrating presser bar
45	10554	1	Vibrating presser bar extension spring
46	15060	1	Screw for 10555
47	10553	1	Vibrating presser bar extension
48	10712	2	Knee lifter lifting lever hinge screw
49	10710	1	Knee lifter lifting lever
50	13059	1	Knee lifter lifting lever spring
51	10711	1	Knee lifter connecting lever
52	11156	1	Presser bar spring regulating screw
53	10706	1	Presser bar spring support screw
54	+ 10705	1	Presser bar flat spring
55	15076	1	Stop pin for 15075
56	15075	1	Knee lifter connecting lever lifting rod
57	10561	1	Screw for 10714
58	10714	1	Lifting rod spring collar
59	10561	1	Screw for 10717
60	10717	1	Knee lifter lifting rod roller bracket
61	10718	1	Knee lifter lifting rod roller
62	10719	1	Knee lifter lifting rod screw

Remarks: Parts marked + are not used for 244 & 244R



Thread tension, oiling wick

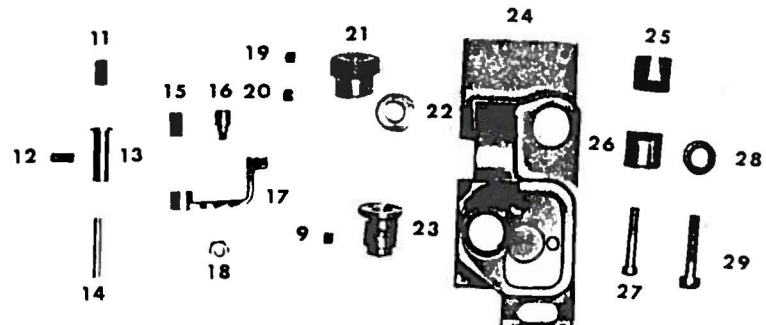
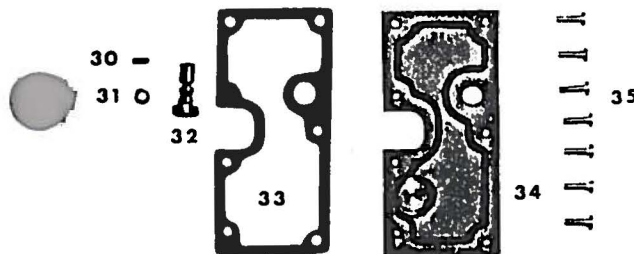
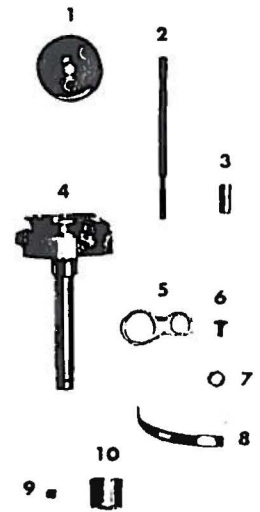
Fig. No.	Parts No.	Quantity	Name
1	10545	1	Tension bracket set screw
2	15062	1	Thread retainer
3	10679	2	Tension release lever hinge screw
4	10678	1	Tension release lever
5	10675	1	Tension bracket
6	10789	1	Tension stud
7	10791	1	Tension bracket pin
8	10793	1	Tension release plunger
9	10691	2	Tension disc
10	10692	1	Tension release washer
11	10693	1	Tension release spring
12	10697	3	Tension thumb nut
13	10720	1	Tension release lever rod
14	10792	1	Thread controller stud
15	8060	1	Thread controller screw
16	10690	1	Thread controller spring stop
17	10650	1	Screw for 10690
18	10689	1	Thread controller spring
19	10695	1	Screw for 10694
20	10694	1	Thread controller disc
21	10685	4	Screw for 10684 & 10683
22	10683	1	Thread guard (middle)
23	10759	1	Thread guard (lower)
24	15072	1	Oil wick No. 4
25	15066	1	Vinyl pipe No. 4
26	15071	1	Oil wick No. 3
27	15065	1	Vinyl pipe No. 3
28	15069	1	Oil wick No. 1
29	15063	1	Vinyl pipe No. 1
30	15070	1	Oil wick No. 2
31	15064	1	Vinyl pipe No. 2
32	15073	1	Oil wick No. 5
33	15067	1	Vinyl pipe No. 5
34	15085	1	Vinyl pipe guard (C)
35	6333	3	Screw for 15085, 15084 & 15083
36	15084	1	Vinyl pipe guard (B)
37	15083	1	Vinyl pipe guard (A)
38	11108	1	Screw for 11105
39	11105	1	Bed oil reservoir
40	11106	1	Felt for 11105
41	15054	1	Thread guard (upper)
42	10760	1	Felt for thread guide



Hook saddle

Fig. No.	Part No.	Qty.	DESCRIPTION
1	15041	1	Bobbin
2	15052	1	Oil indicator
3	11131	1	Oil Indicator guide tube
4	15040	1	Rotating hook complete
5	15051	1	Bobbin case opener lever link
6	10650	1	Bobbin case opener set screw
7	10677	1	Bobbin case opener washer
8	15048	1	Bobbin case opener
9	11176	2	Screw for 15095
10	15095	1	Hook bushing (upper)
11	10727	1	Oil wick for 15050
12	10573	1	Screw for 15050
13	15050	1	Bobbin case opener lever hinge pin
14	11137	1	Pipe for 15050
15	10727	1	Felt for 10651
16	10651	1	Bobbin case opener lever driving screw stud
17	15049	1	Bobbin case opener lever
18	10652	1	Nut for 10651

Fig. No.	Part No.	Qty.	DESCRIPTION
19	10658	1	Hook driving pinion screw (A)
20	10767	1	Hook driving pinion screw (B)
21	10657	1	Hook driving pinion
22	10644	1	Washer for 15096
23	15096	1	Hook bushing (lower)
24	15090	1	Hook saddle (right)
25	11145	1	Hook saddle pinch collar (A)
26	11146	1	Hook saddle pinch collar (B)
27	11144	1	Hook saddle pinch screw
28	10647	1	Washer for 10646
29	10646	1	Hook saddle screw
30	10629	1	Set Screw for 15093
31	15094	1	Ring
32	15093	1	Oil regulating dial
33	15092	1	Gasket for hook saddle
34	15091	1	Hook saddle oil reservoir
35	6604	7	Screw for 15091



REVERSE FEEDING OLD-STYLE

Fig.No.	Parts No.	Qty.	Name
1	10519	2	Screw for 10820
2	10820	1	Feed rock shaft bell crank
3	10821	1	Pin for 10820
4	10828	2	Screw for 10821
5	10829	1	Pin for 10818
6	10818	1	Felt for 10840
7	10840	1	Feed reverse fork
8	10819	1	Feed reverse fork collar
9	3036	2	Nut for 10758
10	10758	2	Hinge screw for 10839
11	10839	1	Feed reverse fork connecting link
12	10837	1	Felt for 10839
13	10828	1	Screw for 10838 (B)
14	10827	1	Screw for 10839 (A)
15	10838	1	Feed reverse shaft bell crank
16	10403	1	Feed reverse shaft
17	10811	1	Feed reverse shaft stop
18	10612	1	Screw for 10811
19	10813	2	Nut for 10812
20	10812	2	Feed reverse shaft stop regulating screw
21	10806	1	Reverse lever return spring
22	15208	1	Fulcrum shaft
23	10842	1	Fulcrum shaft bell crank
24	8007	1	Position screw for 10843
25	10812	1	Clamp screw for 10842
26	10841	1	Bell crank connecting rod
27	10712	2	Screw for 10841
28	10802	1	Fulcrum shaft collar
29	8009	1	Screw for 10802

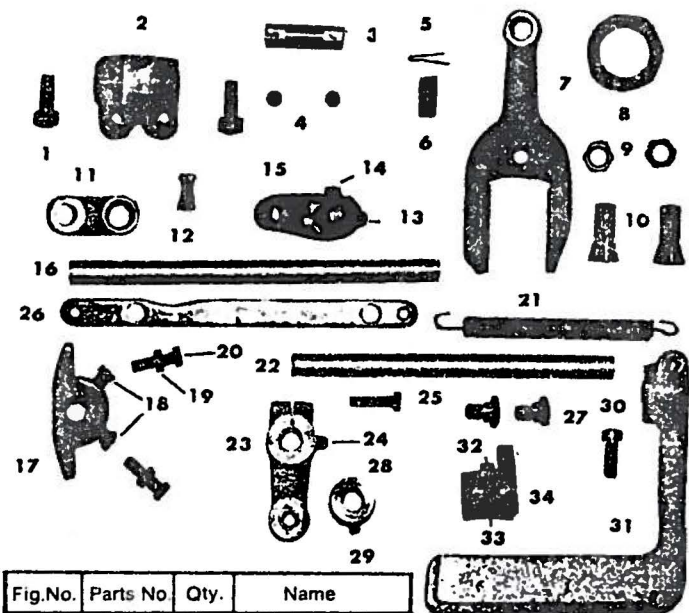
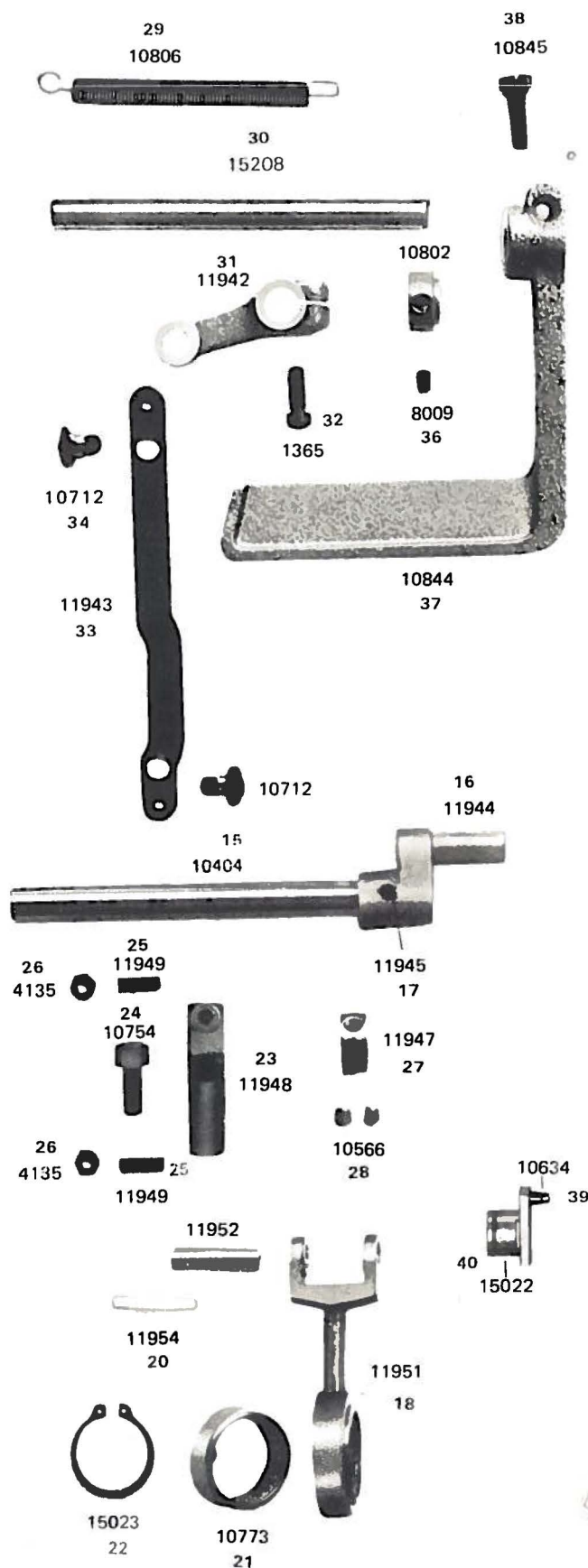


Fig.No.	Parts No.	Qty.	Name
30	1365	1	Screw for 10844
31	10844	1	Reverse feed lever
32	10828	1	Screw for 10843 (B)
33	10827	1	Screw for 10843 (A)
34	10843	1	Feed reverse shaft bell crank

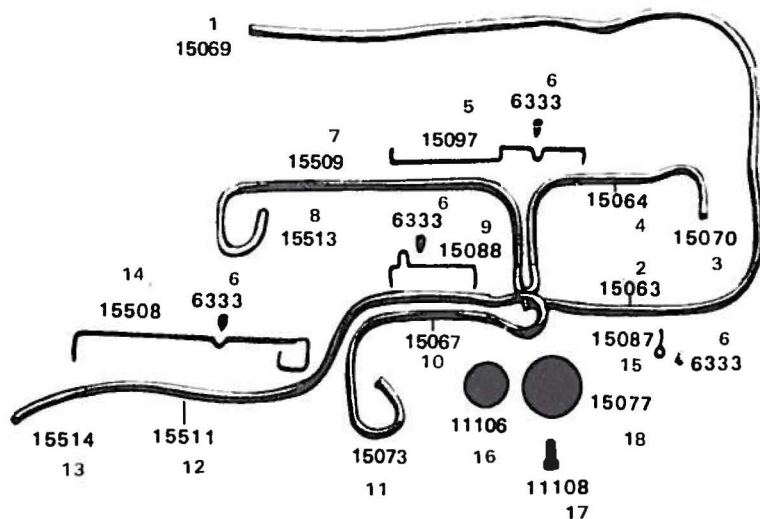
NEW REVERSE STITCH MECHANISM FOR 255RB1, 255RBL1

Fig No	Parts No	Qty	Name
1	10754	2	Screw for 11961
2	11961	1	Feed rock shaft bell crank
3	11962	1	Pin for 11961
4	11954	1	Oiling wick for 11962
5	11953	2	Screw for 11962
6	11955	1	Feed reverse forked link
7	11956	1	Feed reverse connecting link
8	11953	3	Screw for 11952, 11959
9	11958	1	Change-over crank (left)
10	11950	1	Feed reverse pin
11	11959	1	Change-over crank pin
12	11960	1	Oiling wick for 11959
13	11957	1	Change-over crank (right)
14	10754	1	Screw for 11957
15	10404	1	Feed reverse shaft
16	11944	1	Feed reverse shaft bell crank
17	11945	1	Pin for 11944
18	11951	1	Connecting rod
19	11952	1	Connecting rod wrist pin
20	11954	1	Oiling wick for 11952
21	10773	1	Needle bearing for 11951
22	15023	1	Feed driving cam snap ring
23	11948	1	Feed reverse shaft stop
24	10754	1	Screw for 11948
25	11949	2	Screw for 11948
26	4135	2	Nut for 10949
27	11947	1	Fulcrum shaft collar
28	10566	2	Screw for 11947
29	10806	1	Reverse lever return spring
30	15208	1	Fulcrum shaft
31	11942	1	Fulcrum shaft bell crank
32	1365	1	Clamp screw for 11942
33	11943	1	Bell crank connecting rod
34	10712	2	Screw for 10943
35	10802	1	Fulcrum shaft collar
36	8009	2	Screw for 10802
37	10844	1	Reverse feed lever
38	10845	1	Screw for 10844
39	10634	1	Pin for 15022
40	15022	1	Feed Driving Eccentric



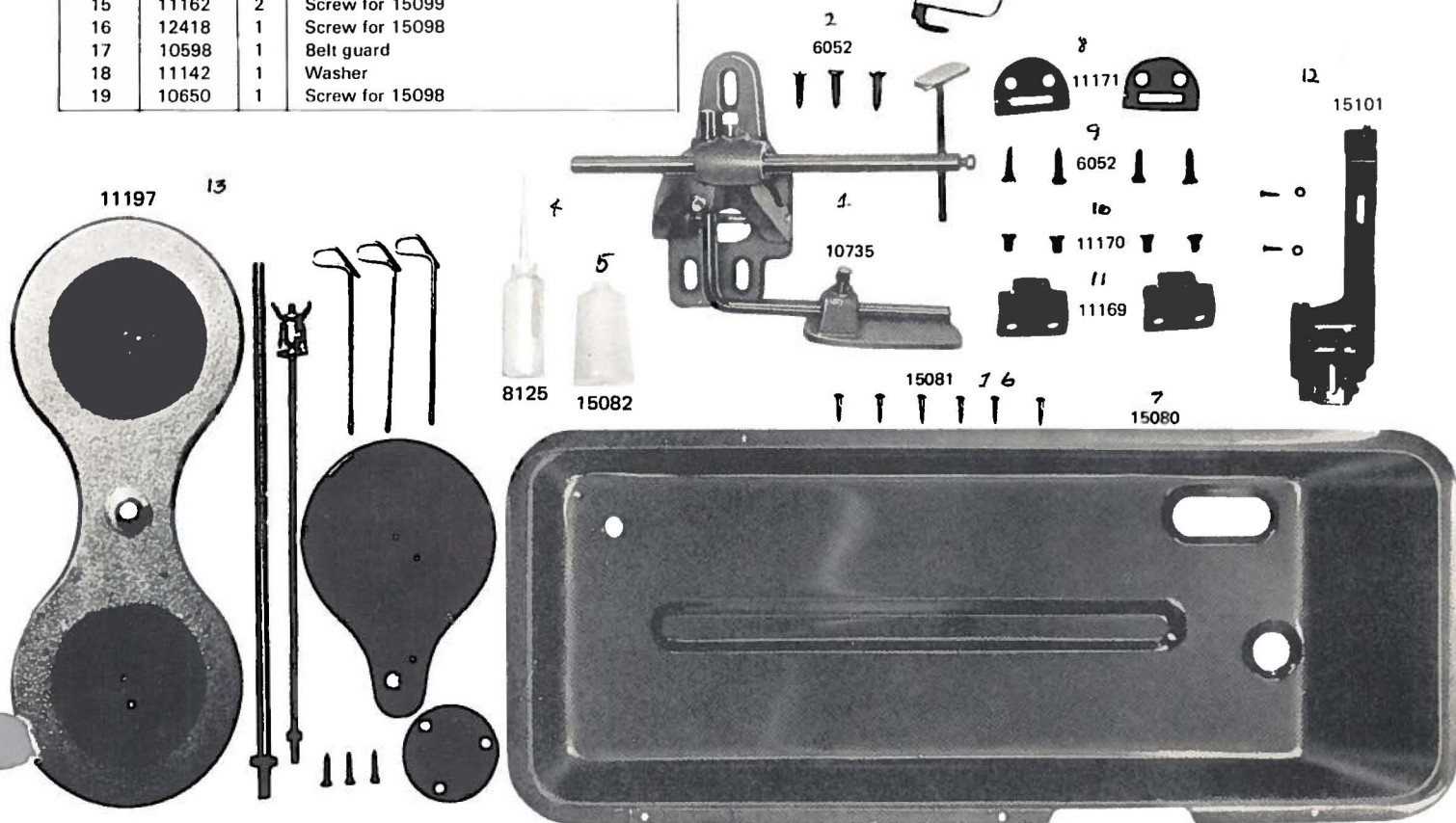
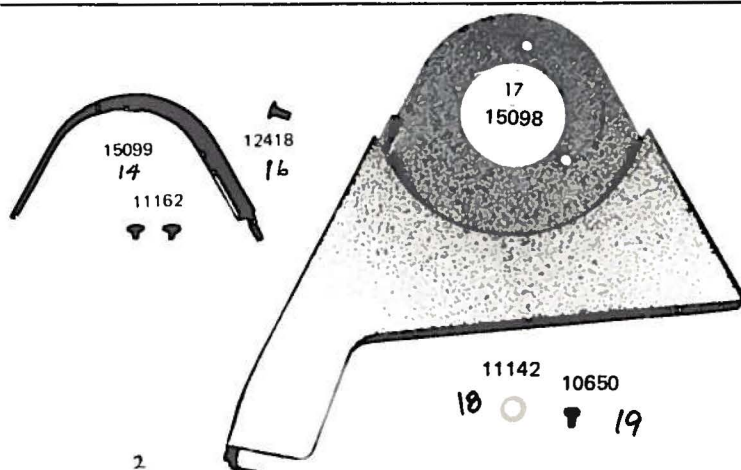
NEW STYLE OIL WICK FOR BED

Fig. No.	Parts No.	Qty	Name
1	15069		Oiling wick - #1
2	15063		Vinyl pipe - #1
3	15070		Oiling wick - #2
4	15064		Vinyl pipe - #2
5	15097		Vinyl pipe stop
6	6333		Screw for 15097-15088-15508-15087
7	15509		Vinyl pipe - #3
8	15513		Oiling wick - #3
9	15088		Vinyl pipe stop
10	15067		Vinyl pipe - #4
11	15073		Oiling wick - #4
12	15511		Vinyl pipe - #5
13	15514		Oiling wick - #5
14	15508		Vinyl pipe stop
15	15087		Vinyl pipe stop
16	11106		Felt
17	11108		Screw for 15077
18	15077		Bed oil clamp



ACCESSORIES

Fig. No.	Parts No.	Qty	Name
1	10735	1	Knee Lifter Complete
2	6052	3	Nail
4	8125	1	Oiler
5	15082	1	Oil Bottle
6	15081	6	Screw for 15080
7	15080	1	Oil pan
8	11171	2	Bed hinge connection base
9	6052	4	Screw for 11171
10	11170	4	Bed hinge connection set screw
11	11169	2	Bed hinge connection
12	15101	1	Bobbin winder complete
13	11197	1	Cotton stand complete
14	15099	1	Belt Guard
15	11162	2	Screw for 15099
16	12418	1	Screw for 15098
17	10598	1	Belt guard
18	11142	1	Washer
19	10650	1	Screw for 15098



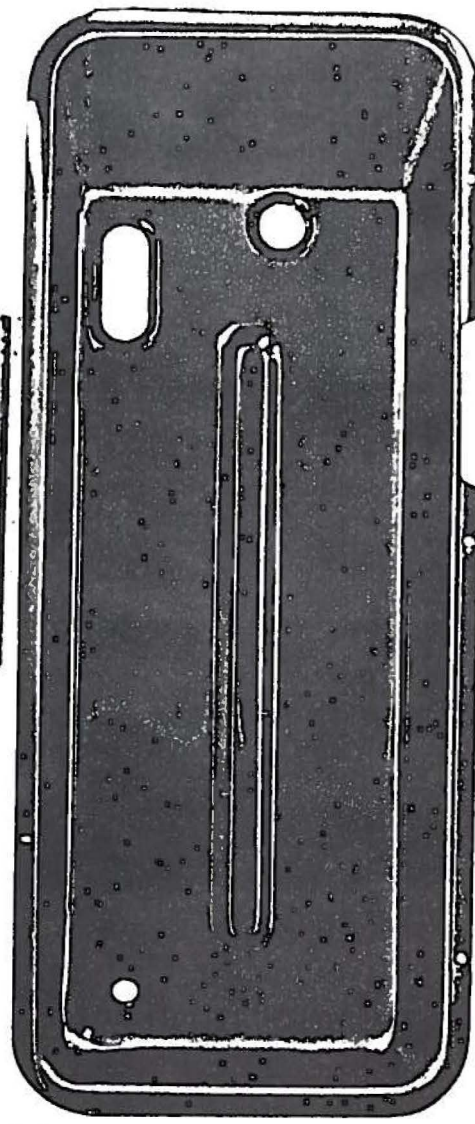
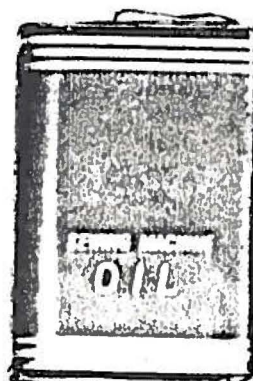
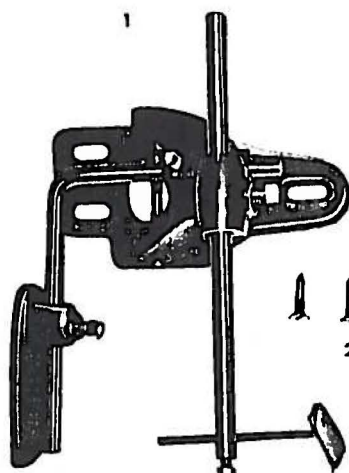
NOTE: ALL LONG ARM MACHINES REQUIRE SPECIAL ORDER.

FOR DRIP PAN-SHAFTS AND ALL OTHER EXTENDED PARTS PLEASE SPECIFY WHEN ORDERING.

From the library of: Superior Sewing Machine & Supply LLC

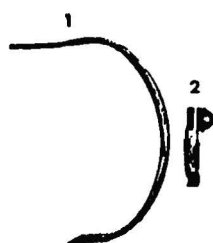
Accessories

Fig. No.	Parts No.	Quantity	Name
1	10735	1	Knee lifter complete
2	6052	3	Nail
3	11193	1	Oil
4	8125	1	Oiler
5	15082	1	Oil bottle
6	15081	6	Screw for 15080
7	15080	1	Oil pan



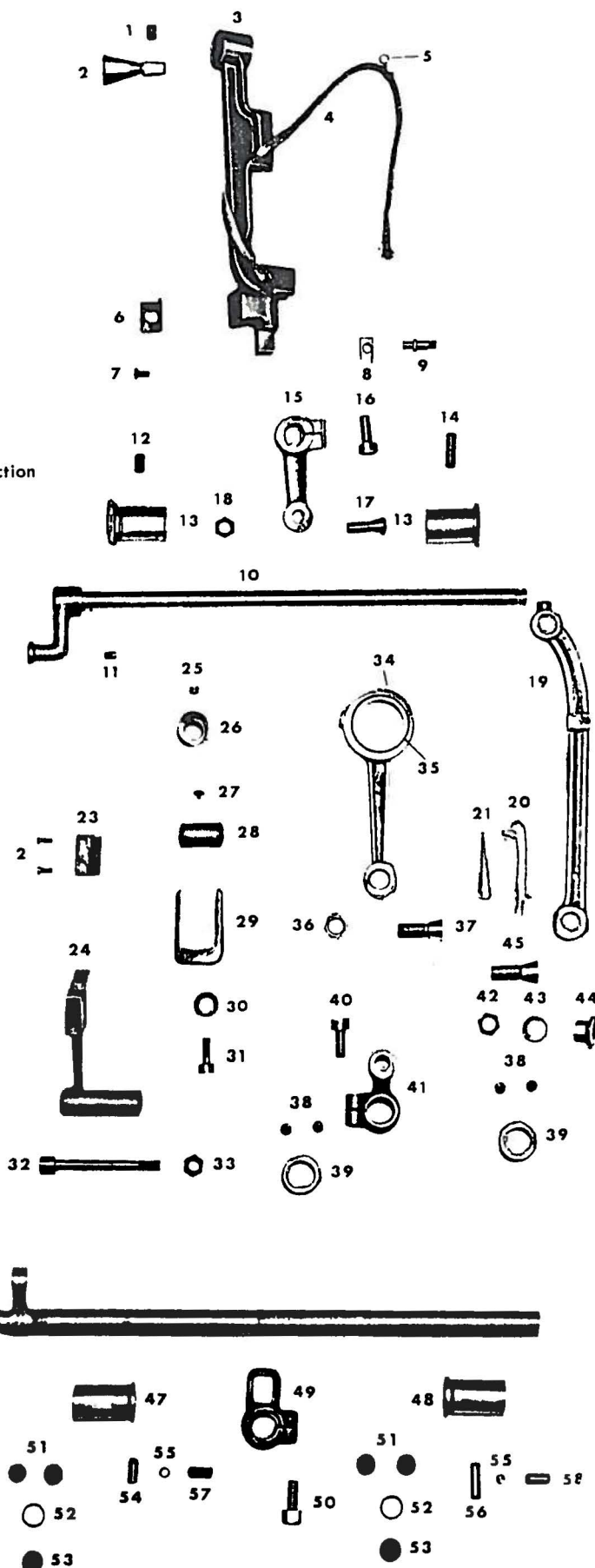
Special parts for Model 244

Fig. No.	Parts No.	Quantity	Name
1	15014	1	Thread take up lever cover
2	15155	1	Vibrating presser foot
3	15154	1	Lifting presser foot
4	15012	1	Thread take up lever
5	15156	1	Presser bar flat spring
6	15160	1	Balance wheel
7	15153	1	Feed dog
8	15150	1	Needle plate
9	15152	1	Bed slide (left)
10	15151	1	Bed slide (right)
11	15177	4	Needle



Feeding mechanism

Fig. No.	Parts No.	Quantity	Name
1	10525	1	Screw for 10537
2	10537	1	Needle bar rock frame hinged stud
3	15030	1	Needle bar rock frame
4	15031	1	Oil wick for 15030
5	4221	1	Oil wick presser
6	10560	1	Needle bar rock frame position bracket
7	10561	1	Screw for 10560
8	10582	1	Needle bar rock frame slide block
9	10580	1	Needle bar rock frame slide block stud
10	10578	1	Needle bar rock frame rock shaft
11	10581	1	Screw for 10580
12	10525	1	Screw for 15015
13	15015	2	Needle bar rock frame rock shaft bushing
14	10571	1	Screw for 15015
15	15016	1	Needle bar rock frame rock shaft crank
16	10519	1	Screw for 15016
17	8014	1	Hinge screw for 10756
18	8105	1	Nut for 10756
19	10756	1	Needle bar rock frame rock shaft crank connection
20	10778	1	Oil wick for 10756
21	10779	1	Press pin for 10778
22	10601	2	Feed dog set screw
23	* 10805	1	Feed dog
24	10594	1	Feed bar
25	10658	1	Screw for 10637
26	10637	1	Feed lifting cam
27	10597	1	Screw for 10596
28	10596	1	Oil wick for 10595
29	10595	1	Feed lifting cam fork
30	10599	1	Washer for 10597
31	10598	1	Screw for 10595
32	10602	1	Screw for 10594
33	10636	1	Nut for 10594
34	* 15021	1	Connecting rod
35	* 10773	1	Needle bearing for 15021
36	* 3036	1	Nut for 10758
37	* 10758	1	Hinge nut for 15021
38	10764	4	Screw for 10593
39	10593	2	Feed driving rock shaft stop collar
40	10754	1	Screw for 15020
41	15020	1	Feed rock shaft bell crank (front)
42	3036	1	Nut for 10758
43	15018	1	Washer for 15017
44	15017	1	Needle bar rock frame regulating pipe
45	10758	1	Hinge screw for 10756
46	10587	1	Feed driving rock shaft
47	10588	1	Feed driving rock shaft bushing (front)
48	10763	1	Feed driving rock shaft bushing (back)
49	15019	1	Feed rock shaft bell crank (back)
50	10754	1	Screw for 15019 & 15020
51	11069	4	Oil wick for 10588 & 10763
52	11071	2	Oil packing for 11070
53	11070	2	Oil stop screw for 10588 & 10763
54	10522	1	Screw for 10588 & 10763
55	11068	2	Liner for 10588 & 10763
56	10571	1	Screw for 10763
57	10761	1	Screw for 10588
58	10525	1	Screw for 10763

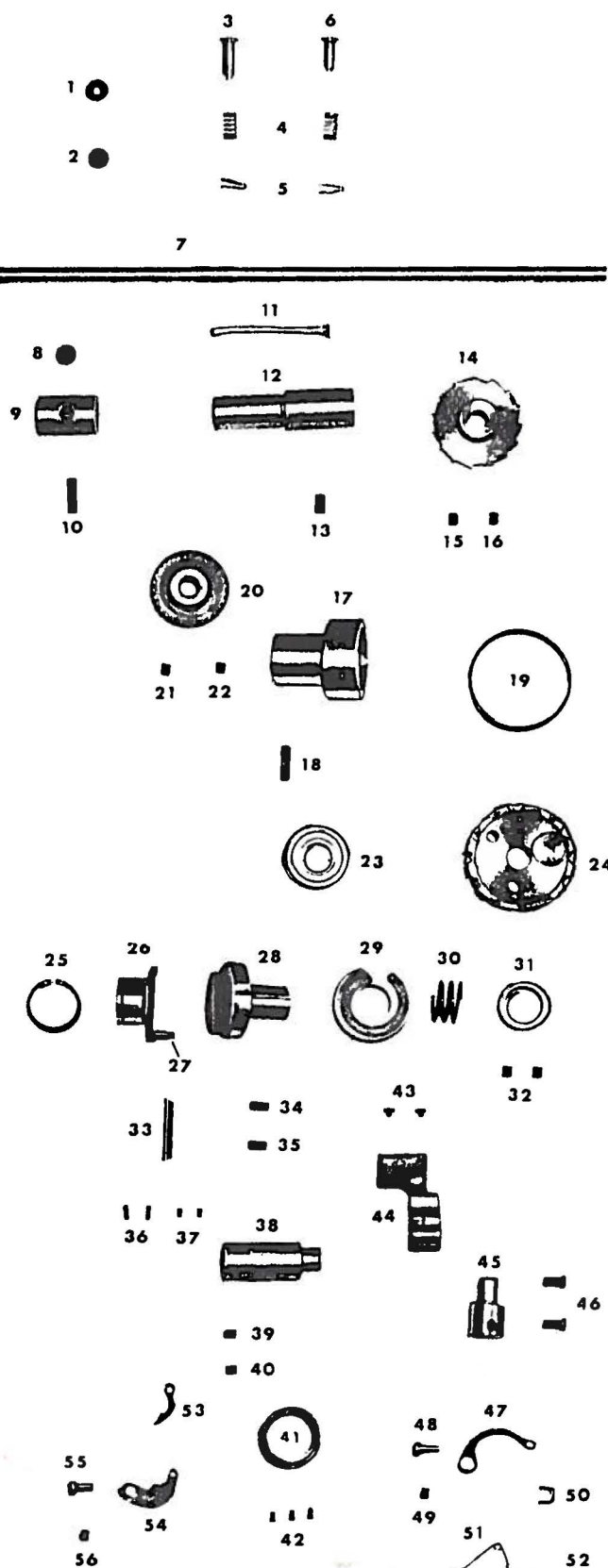


Remarks: Parts marked * are for only 255 & 244
Parts marked + are not used for 244 & 244R

Hook driving shaft, feed driving cam, safety clutch pulley

Fig. No.	Parts No.	Qty.	Name
1	11085	1	Hook driving shaft all stop screw
2	11069	1	Oil wick for 10782
3	10671	1	Feed regulating stud (large)
4	10673	2	Feed regulating stud spring
5	10674	2	Feed regulating stud spring clip
6	10672	1	Feed regulating stud (small)
7	10603	1	Hook driving shaft
8	11080	1	Oil wick for 10782
9	10782	1	Hook driving shaft front bushing
10	10571	1	Screw for 10782
11	10729	1	Oil wick for 10605
12	10605	1	Hook driving shaft bushing (middle)
13	10522	1	Screw for 10605
14	10622	1	Hook driving shaft lock ratchet
15	10766	1	Screw for 10622 (A)
16	10639	1	Screw for 10622 (B)
17	10606	1	Hook driving shaft ball bearing adapter
18	10571	1	Screw for 10606
19	10574	1	Arm shaft connecting belt pulley spring flange
20	10638	1	Hook driving gear (spiral)
21	10639	1	Screw for 10638 (A)
22	10766	1	Screw for 10638 (B)
23	10567	1	Hook driving shaft ball bearing
24	10610	1	Safety clutch pulley
25	* 15023	1	Washer for 15022
26	* 15022	1	Feed driving cam
27	10634	1	Feed driving eccentric pin
28	10627	1	Feed driving flange
29	10626	1	Feed driving eccentric adjusting disc
30	10625	1	Feed driving eccentric adjusting disc spring
31	10623	1	Feed driving eccentric adjusting disc spring presser collar
32	10566	2	Screw for 10623
33	10631	1	Feed driving eccentric friction glb
34	10628	1	Screw for 10627 (A)
35	10765	1	Screw for 10627 (B)
36	10629	2	Screw for 10631
37	10630	2	Position screw for 10631
38	10607	1	Hook driving shaft ball bearing adaptor sleeve
39	10658	1	Screw for 10607 (A)
40	10566	1	Screw for 10607 (B)
41	10608	1	Hook driving shaft ball bearing retaining washer
42	10609	3	Screw for 10608
43	10597	2	Screw for 10822
44	10822	1	Arm shaft connecting belt timing plate
45	10611	1	Safety clutch collar
46	10612	2	Screw for 10611
47	10615	1	Safety clutch locking lever spring
48	10614	1	Safety clutch locking lever spring hinge pin
49	10581	1	Screw for 10614
50	10618	1	Safety clutch ratchet connecting link
51	10619	1	Safety clutch throw in latch spring
52	10620	1	Safety clutch throw in latch pin
53	10617	1	Safety clutch ratchet
54	10616	1	Safety clutch locking lever
55	10613	1	Safety clutch locking lever hinge stud
56	10581	1	Screw for 10613

Remarks: Parts marked * are for only 255 & 244



Accessories

Fig. No.	Parts No.	Quantity	Name
1	8118	1	Screw driver (large)
2	8120	1	Screw driver (middle)
3	8121	1	Screw driver (small)
4	15041	6	Bobbin
5	* 6332	3	Needle
6	10747	1	Wrench 1/16"
7	10731	1	Screw for 10730
8	10730	1	Cloth guide
9	6052	2	Nail
10	6051	2	Bed hinge connection
11	8132	1	Accessories box
12	10748	1	Double head wrench
13	6057	1	Vinyl cover for machine
14	10734	1	Bobbin winder
15	10780	1	Thread stand

Remarks: Part marked * is not used for 244 & 244R

